

Work Order ID 64391

December 3, 2010 12:44:59 PM



Item ID: D412-630-031

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 12/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/03/10 Req'd Qty: 1.00

Customer:

Reference: RA110118 - RETURN

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-630

Rev M

0.00

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG003

ECN04646

0.00

QC4- 100% Inspect kits for completeness

0.00

Memo

INSPECT RA110118

140



QC

Quality Control

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-630-031	CHG	CHG002		
DESC.	Folding Step, LH	STC	SH96-69		
LOT	B46121	STC	SR00598NY		
MODEL	Bell 205/212/214/412	STC	SR00595/7NY		
MADE IN CANADA D2729-1					

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-630-031	CHG	CHG003		
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LOT	B64391	STC	SR00598NY		
MODEL	Bell 205/212/214/412	STC	SR00595/7NY		
MADE IN CANADA D2729-1					

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Start Date: 12/03/10 Start Qty: 1.00

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Run Start

QC:

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Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

0.00



Packaging

Packaging

Memo

0.00

REPACKAGE PER PPP USING NEW B/N
NEW LABELS AND PAPERWORK REQUIRED
Identify and pack for shipping as per PPP D412-630-031
Location: 30
PPP Rev: 0

10/12/10 BG 10-12-3
CHG 002

10/12/10 SP 10

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

MF
10-12-07

Picklist Print

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Work Order ID: 64391



Parent Item: D412-630-031



Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 12/03/10

Required Date: 12/03/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ccn 1019,no chg EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-630-031 RevM

Manufactured

No

Each

1.0000

1



Pilot/Co-Pilot Step, LH (Folding)

Location

Loc Qty

Loc Code

Return 2010

1

46121

1

MP 10-12-07

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 09.08.20	Job No.:	ADR Yes/No: Y	ADR Date: 09.08.19	ECN #: 09- 646
Product No.: D412-630		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: FOLDING STEPS		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>[Signature]</i> 09.08.25	DQA / QA Coord	N		
Production Engineering Coord	Y	EC/DD	<i>[Signature]</i> 09.08.25	QC Coordinator	Y	JLM	<i>[Signature]</i> 09.08.28
Production Document Control	Y	BG	<i>[Signature]</i> 09.08.25	Marketing	N		
Customer Technical Support	N			Customer Order Processing	N		
CNC Programming	Y	JL	<i>[Signature]</i> 09.08.25				

Reason for Change:
PAR 09-018

Documents Affected:

Release:

- D3443 Rev. C
- M304R Rev. B
- M304B Rev. B
- D3965 Rev. A
- D3966 Rev. A
- D3453 Rev. B

PARTS MUST COMPLY

☐

PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatibility Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.08.24 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		09.08.25 <i>[Signature]</i>
11	Update Master Document List (MDL)	Y	<i>[Signature]</i>	Rev. 1	09.08.24 <i>[Signature]</i>
12	Update Document Record (DR)	Y	KJ	Rev. 2	09.08.24 <i>[Signature]</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ		09.08.24 <i>[Signature]</i>
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	D412-630-031/-032 @ CHG 003	09.08.24 <i>[Signature]</i>
18	Create / Update PPP's	Y	KJ		09.08.24 <i>[Signature]</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	CP		09.08.24 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.08.25 <i>[Signature]</i>
22					
23					

Description / Action:

- D3453-1/-3 Clevis now have radii to make part easier to make
- D3443-3 Clevis now has radius to make part easier to make
- D3443-041 /-043 part list change (for new bearing & dowel pin p/ns)
- D3965 and D3966 are new spec cntrl dwgs. Restock parts under new p/ns.
- Any D412-630-031/-032 kits in stock with new clevises should be restocked as CHG 003.

REFERENCE ONLY

ECN Verified & Complete: *[Signature]*

Date: 09/08/20